

So55557



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C10-OH

Job Sheet 174747



Part No: C10-OH

Job Qty: 1 ea

Part Name: C-Series Remote Hook 10,000 lbs Lift Capacity



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/21/18

Job Tracking No: RA201 - AC10006

Due Date: 3/22/18

Created By: Linda Lacelle

Type: Return

Description:

Note: O&OPM-C10 REV.4 IPP REV:A 18.01.30 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	1 Ea		3/21/18	0.00	0.00	Start Up Small Fab-4		18/03/27
170	Small Fab	1 pcs		3/22/18	0.00	1.00	Small Fab-9		18/03/27
180	QC	1 pcs		3/22/18	0.00	0.00	QC5		
190	Packaging	1 pcs		3/22/18	0.00	0.00	Packaging3-2		
200	QC21-FG	1 Ea		3/22/18	0.00	0.00	QC21		18/03/28

Part Op 170 - RE-ASSEMBLE. ***All assembly to be done in accordance with manual*** TEST ASSEMBLY.
Descriptions:

DAS
21

MAR 28 2018

Job BOM

3-80

Part / Item	Component Name	Quantity	Operation	Container
C10-AR	C-Series Remote Hook 10,000 lbs Lift Capacity	1 Ea (1 ea)	100-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	C10	1	1	0

Part Specifications

Specifications could not be found.

Inspection Sheet Complete RA201

Customer QA Ref #

0

Part Number	Batch / Serial #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Work order #	Work order instructions
C10	AC10006	1	☐ yes	☐ yes	☐ yes	☐ yes	CUSTOMER SUPPLIED	S040750 	Customer supplied part. Customer sending C10 AC10006 for testing Perform test as per Remote Cargo Hook Test Form C10. Return to customer
C3-HC	03-2053-09	1	☐ yes	☐ yes	☐ yes	☐ yes	CUSTOMER SUPPLIED	S040751 	Customer supplied part. Customer sending C3-HC for testing but only received C3 serial# 03-2053-09 Perform test as per Remote Cargo Hook Test Form C3. Return to customer.
SWA6A-2	03-2090-01	1	☐ yes	☐ yes	☐ yes	☐ yes	CUSTOMER SUPPLIED	S040752	Customer supplied part. Customer sending SWA6A-2 serial# 03-2090-01 for testing. Preform test as per Electric Swivel SWA6A. Return to customer.
SWA3-2	2041-07 and AC110	2	☐ yes	☐ yes	☐ yes	☐ yes	CUSTOMER SUPPLIED	(AC11024)/ S040754(03-	Customer supplied part x2. Customer sending SWA3-2 serial# 03-2041-07 and serial# AC11024 for testing. Preform test as per Electric Swivel SWA3. Return to customer.
0		0	☐ yes	☐ yes	☐ yes	☐ yes			
0		0	☐ yes	☐ yes	☐ yes	☐ yes			

QC Approval: P.D.

Date: 20-Mar-18



Remote Cargo Hook Test Form

C10

Work Order

174747

Customer

Serial Number

AC10006

Date

2018/03/26

# of Releases	Load (Lbs.)	Release Method	Remarks	Result	Pass/fail
1	25,000	Static Hold	Hold for two Minutes and reduce load to zero	N/A	PASS
10	5,000	Electircal, 25 volts	No "hang ups" permitted	N/A	PASS
2	10,000	Electircal, 22 volts	Current shall not exceed 12.4A	9.2 Amp.	PASS
2	7,500	Electircal, 22 volts	Current shall not exceed 12.4A	9.2 Amp.	PASS
2	5,000	Electircal, 22 volts	Current shall not exceed 12.4A	9.2 Amp.	PASS
2	2,500	Electircal, 22 volts	Current shall not exceed 12.4A	9.2 Amp.	PASS
2	500	Electircal, 22 volts	Current shall not exceed 12.4A	9.2 Amp.	PASS
1	10,000	Electircal, 20 volts	Current shall not exceed 11.3A	8.0 Amp.	PASS
1	10,000	Electircal, 28 volts	Current shall not exceed 15.8A	10.5 Amp.	PASS
1	10,000	Manual		N/A	PASS
1	10,000	Impact Test	Impact shackle 10 times, shall not release	N/A	PASS
1	N/A	Solenoid Ohms	Shall not exceed 1.7-2.0 Ohms	Ohms	PASS
1	N/A	Electircal Continuity	Across both wires	N/A	PASS

Test Conducted By:

ALAIN PATRY

Technician

Signature:

P.L.R.

Director of Quality Assurance

Submit